

YAMAHA REPRESENTATION OF THE PROPERTY OF THE P

YAMAHA ROBOT

History and approach

30 years of proven reliability.

YAMAHA's robot development started as it was introduced in our motorcycle production line more than 30 years ago.



Since then, YAMAHA's industrial robots have supported production equipment in a wide variety of

industries, such as assembly of electronic products, transfer of in-vehicle components, and manufacture of large-scale LCD

Over the years YAMAHA has striven to develop and improve the market and this is a testament to YAMAHA's reliability.

Technical development based on the originally developed technologies and focusing on the needs of the market

"Motor control technology" absolutely necessary for precise and high-speed operation "Controller development technology" is based on the highest evaluation standards and Signal processing technology allowing stable



operation even under extreme environmental conditions. Rigidity, durability, and operability are features of YAMAHA's products base on "Coretechnologies*"

*Control boards, linear motors, and linear scales (position detectors), etc.

Evaluation system provides high reliability

YAMAHA continues to evaluate technology to assure product

In the product development phase, the evaluation test at "anechoic chamber"* (YAMAHA's equipment) was developed to ensure the high reliability and quality.



*Anechoic chamber: This equipment is intended to synthetically develop the EMC (Electro-Magnetic Compatibility) technologies for YAMAHA Group products and to share the developed technologies. This equipment can evaluate the compliance with each country's regulation in conformity with the international standards.

YAMAHA quality ensuring safety

Manufacturing, sales, and technology integrated system is utilized at its maximum level to establish a system that consistently performs a series of processes: inspection→ manufacture → assembly → inspection→shipping. This can provide the customers with high quality, low price, and short delivery time.



Key components are manufactured through in-house processing and machining. YAMAHA as a robot manufacturer builds the components to the highest quality level.

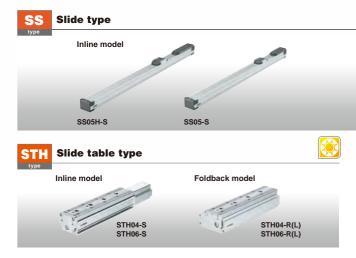
Furthermore, the quality control based on the severe standards achieves the craftsmanship with high quality.

T R A N S E R

CLOSED LOOP STEPPING SINGLE-AXIS ROBOTS

Quick selection table ▶▶ P17

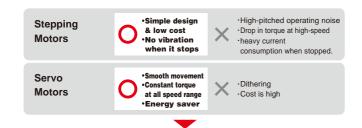
Compact & economical single-axis with cost of the stepping motor and



Closed-loop control for position feedback

Stepping motors provide great features such as low cost, yet they have a drastic drop in torque at high speeds and heavy current consumption when stopped.

The TRANSERVO by YAMAHA eliminates all these problems by adopting an innovative vector control method. In effect, the TRANSERVO delivers the same functions of a servo motor while using a lower cost stepping motor.



TRANSERVO is combines the best features of both types

SG type (Slider type) Features & Benefits

Dynamic payload capacity of 46 kg (horizontal) and 20 kg (vertical)

As rigid table slide and 56 motor are adopted, the payload is increased greatly. A maximum payload of 46 kg is achieved. Up to 20 kg can be transferred even with the vertical specifications.



Maximum speed of 1200 mm/sec.

The maximum speed is made 1.2 times faster than that of the current model SS05H. The tact-up of the equipment can be achieved.



Series **MOTOR**

robot, TRANSERVO series, function of servo motor.

The position detector is a resolver

The position detector is a resolver. The resolver has a simple yet strong structure using not electronic components or elements and so has great features such as being extremely tough in harsh environments as well as a low break-down rate. The resolver structure has none of the detection problems that occur in other detectors such as optical encoders whose electronic components breakdown or suffer from moisture or oil that sticks to the disk



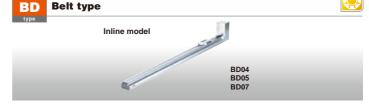




Slide type





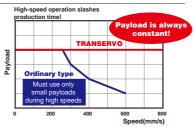


SS type (Slide type) Features & Benefits

High-speed operation slashes production time

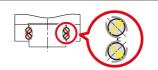
Optimizing vector control method, the TRANSERVO maintains a constant payload even in the highspeed range. This helps to drastically cut down on the tact time. By combining this feature with highlead ball screws, the TRANSRERVO has achieved a maximum speed of 1 meter per second Note which is as fast as single-axis servo motors in the same categoly.

Note: SS05/SS05H/SSC05/SSC05H (Lead20mm)



Ideal 4-row circular-groove 2-point contact guide provides longer service life

The guide maintains a satisfactory rolling movement with minimal ball differential slip, even if a large momentum load is applied or the installation surface accuracy (flatness) is bad. The rugged design ensures that breakdowns from problems like abnormal wear will seldom occur



SR type (Rod type) Features & Benefits

Long-term maintenance free

A lubricator used in the ball screw and a contact scraper provides long-life and maintenance-free operation.maintenance

- ·Needs no maintenance for long periods
- ·Grease-saving lubrication system
- ·Prevents contaminant particles

Layered contact scraper

The dual-layer scraper prevents micro-contaminants adhering to the rod from penetrating to the inside. This is also effective in

suppressing looseness or vibration in the rod.

Uses highly reliable resolve A rugged and sturdy resolver is used as the position sensor All models are selectable with a brake.

The lubricator contains grease in a high-density fiber net so that it supplies just the right amount of grease where needed with no waste

Ball screw lubricator

STH type (Slider table type) Features & Benefits Circulation type linear guide for high rigidity and accuracy

Maximum, pressing force 180N, Repeatability ±0.05mm. Integration of the guide rail and slider, this ensures less deflection. The circulation type linear guide makes it possible to provide high rigidity and accuracy. "STH06" provides an allowable overhang that exceeds "T9" of the FLIP-X series. Also, foldback models with the side mounted motor built into the body. The STH type is optimal for precise assembly



RF type (Rotary type) Features & Benefits

First rotation axis model in TRANSERVO series

Maximum speed 420°/sec, Repeatability±0.05°. The RF type is a thin and electric rotary type actuator. The two model types, standard type and high rigidity type, can be selected as the optimal applications. The RF type has very easyto-use specifications that allow easy installation of the workpiece on the table and installation on the base frame. This type can be used for the rotation transfer after chucking or the vertical rotation operation by combining it with the gripper.

High rigidity type bearing reduces the free play in the radial and thrust directions of the table.



High rigidity model

BD type (Belt type) Features & Benefits For long stroke applications

Maximum stroke 2000mm, Maximum speed 1500mm/sec. This type is applicable to a long stroke of up to 2000 mm. The maximum transfer speed is 1500 mm/sec., ensuring high-speed operation. The main body can be conviniently installed without removing exterior parts, such as the cover. Additionally, the shutter is provided as standard accessory. It cover the guide and belt securely to prevent grease from scattering and to block entry to external foreign objects. This type is optimal for workpiece positioning or long-distance transfer.

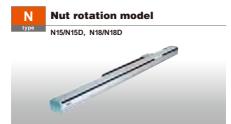




Single-axis robot series include 6 types and 29 variations for a wide range of selections.



Ideal in applications as an actuator directly installed on a mount.



The operation can be made even at a long stroke while keeping he maximum speed without being affected by the critical speed. Double carrier specifications are also available as a standard.



Highly rigid aluminum frame is used, allowable load moment is large, and resistance to the offset load is provided. This model is suitable for the Cartesian robot that needs the rigidity for the arm and the moving arm that moves the overall axis.





Position repeatability accuracy of +/-30seconds (0.0083°). The R type can be used as the rotation axis wh combined with other robots, or utilized for a wide range of

Harmonic drive delivers high-strength and high-accuracy.



Resolver with excellent environmental resistance capability



Resolver with high reliability is adopted to detect the motor position. This enables stable position detection even in a harsh environment where powder particles or oil mists exist. Additionally, a high resolution of 20480 pulses per revolution is provided.





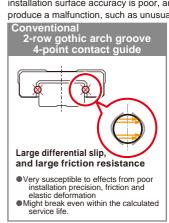
Custom order specifications for each model are available.

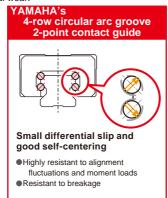
We gladly accept special orders for all models such as for double sliders or wide sliders. Please consult with our sales office for more information.

4-row circular-groove 2-point contact guide to support large moment load.



4-row circular-groove 2-point contact guide with less differential slip is adopted. According to its structure, the differential slip of the ball is small when compared to the 2-row gothic-arch-groove 4-point contact guide. This guide maintains excellent rolling motion even when a large moment load is applied or the installation surface accuracy is poor, and has characteristics that are difficult to produce a malfunction, such as unusual wear





Long-service life greatly reduces the maintenance and control costs.

YAMAHA's highly rigid ball screw or guide greatly contributes to reduction of the customer's maintenance and control costs. The service life can be calculated based on the grounds at YAMAHA's website.





No speed deration needed up to 4m long stroke. Delivers superb performance in long distance transport.





Low cost by YAMAHA's in-house design components.

YAMAHA originally developed the magnetic scale and still manufactures it. As YAMAHA also manufactures other major components, large cost reduction is achieved. Today is an era that the linear is not a special mechanism and can be appropriately selected in comparison to the ball screw.

Particularly, when transferring a lightweight workpiece a long distance at a high speed, selecting the linear motor type will reduce the cost.



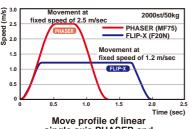
Comparison of single-axis robot models

Model	Unit CostNote1	Maximum speed (mm/sec)	Payload (kg)	Repeatability (μm)	Maximum stroke (mm)	Frame dimensionNote2 (mm)
MF7-1500		2500	10(7) ^{Note3}	±5	4000	W85×H80
F17-40-145		720 ^{Note4}	40	±10	1450	W168×H100
B10-1450		1850	10	±40	2550	W100×H81

Note1: Comparisons when using the strokes shown above Note2: No flexible cable guide is included. Note3: This value becomes 7kg when the maximum speed is 2500mm/s (2100mm/s when transferring 10kg). Note4: This value considers the critical speed when the stroke is 1450mm.

High speed, Long Travel

The ultimate appeal of linear motor single-axis robots is that there is no critical speed limits such as with ball screws. There is no reduction in the maximum speed even when traveling long distances. Moreover, the maximum stroke is a standard setting of up to 2m on the MR type and to 4m on the MF type. The cycle time in particular for long distance conveyance has been drastically improved



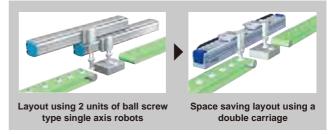
Move profile of linear single-axis PHASER and single-axis robot FLIP-X

Standard double carrier set-up for space saving and high efficiency.

Cost and space are reduced when compared to the use of two single-axis robots.

Additionally, the axis alignment

is not needed and the tools can also be made common. This shortens the setup time. (When using the RCX series controller, the anti-collision control function can be used.)



160 kg maximum payload capacity of MF Series

The MF series robot adopts the flat type magnet. It can transfers a heavy object at a high speed with a high accuracy.

Lower noise level and longer life

Comparing with ball screw type robots, there are few sliding and rotating sections so the operation is amazingly quiet. Moreover the coil and magnet do not make contact so there is no wear and the robot can be used for extended periods.

Wide variety of pre-configured multi-axis systems to choose from.

Custom orders Custom designed multi-axis system is available. Please consult nearby YAMAHA representatives.

From compact economical light duty to Large heavy duty systems.

Gantry type

Arm type







Dual-synchronous drive

Equipped with the dual drive function to contro 2 axis in synchroniza-tion, which is of effective use for carrying heavy items and long stroke operation with the Cartesian robot.

Note. For the dual drive function custom order arrangement is re-





XZ type





Durable and Reliable Position Detection: Resolver



The position detector is a resolver. The resolver has a simple yet strong structure using non-electronic components or elements and so has great features such as being extremely tough in harsh environments as well as a low breakdown rate. The resolver structure has none of the detection problems that occur in other detectors such as optical encoders whose electronic components breakdown or suffer from moisture or oil that sticks to the disk. Moreover, mechanical specifications for both absolute and incremental are common to all controllers so one can switch to either absolute or incremental specifications just by setting a parameter.

Also, even if the absolute battery is completely worn down, the XY-X can operate on incremental specifications so in the unlikely event of trouble one can feel secure knowing that there will be no need to stop the production line. The backup circuit has been completely renovated and now has a backup period extending to 1 year.

Economy Solution

We achieved an even lower price by cutting down the number of parts while boosting basic performance. Using a resolver in the structure helped to finally eliminate the "absolute units are expensive" idea. Moreover, the mechanical components are the same regardless of whether incremental or absolute unit specifications are used.

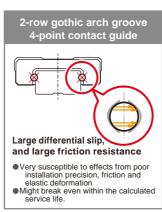
Field Serviceable Structure

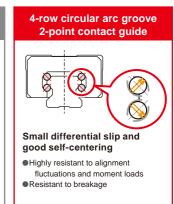
Even though it uses a built-in structure, components such as the motor and ball screw can be replaced individually so maintenance tasks are smooth and simple.

4-row 2-point groove guide rail for superb durability.



4-row circular-arc-groove 2-point contact guide with less differential slip is adopted. When compared to the 2-row gothic-arch-groove 4-point contact guide, the 4-row circular-arc-groove 2-point contact guide has characteristics that the differential slip of the ball is small due to its structure and excellent rolling motion is maintained even when a large moment load is applied or the installation surface accuracy is poor. So this guide is difficult to produce a malfunction, such as unusual wear.





M ULTI-FLIP/ M ULTI-PHASER

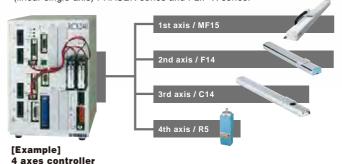
MULTI-AXIS ROBOT



One controller for multiple single-axis robots.

The advantage of multi-axis controller operation

- Sequence control is simple. System upgrades are inexpensive.
- More compact and saves more space than when operating multiple single-axis controllers.
- Allows more sophisticated control.
- Multi-axis controllers RCX221/RCX240 provide mixed control of the (linear single-axis) PHASER series and FLIP-X series.



Robot set-up

2-unit robot setting:

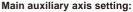
Using a multi-task program along with this 2-unit setting allows asynchronous independent operation.

Using this along with an auxiliary axis setting allows even more freedom in assigning axes to tasks.

Synchronized double carrier:

This setting allows adding 2 motors to 1 axis on robot types where the motor unit runs separately such as the linear motor single-axis PHASER series or the N-type (nut rotation type)

PHASER series or the N-type (nut rotation type FLIP-X series.



Use this auxiliary axis setting when simultaneous movement with the MOVE command is impossible. An axis set for the mainauxiliary axis moves only by the DRIVE command (axis separate movement command) and cannot operate from the MOVE command. Using this setting is recommended for

operating on an axis that is not synchronized with the main robot.

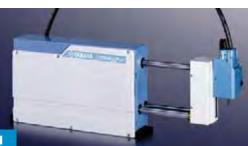


Make this setting when operating dual -drive (2-axis simultaneous control). Use this dual-drive setting on gantry type Cartesian robots having a long Y axis stroke when stabilizing at high acceleration/deceleration or when high-thrust is needed with high loads.

YP-X Series

PICK & PLACE ROBOTS

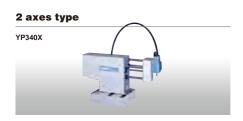
Quick selection table ▶▶ P21



Ideal for high-speed pick & place tasks of small parts. Positioning by servo control to eliminate mechanical adjustment.

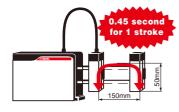






High speed

High speed pick & place operation contributes largely to higher productivity.YP220BX under operation conditions of 50mm in vertical direction, 50 in arch volume and 1kg load can achieve a total cycle time or .45 seconds.



High repeatability

Both extremely high-speed performance and high repeatability of +/-0.02mm (YP320X, YP320XR, YP330X, YP340X) are assured.

Compact size

Compact size with an overall length of 109mm (YP220BX) and moving arm mechanism enable construction of a space saving production line with less interference with surroundings.

K-X Series

SCARA ROBOTS

Quick selection table ▶▶ P19

YK-XG Direct Drive beltless model

YK-XR Low cost high performance model

YK-XGS Wall mount/inverse model

YK-XGP Dust-proof & drip-proof model



+

Arm length of 120mm to 1200mm. Widest selection in industry. High-speed high-precision operation contributes to increased productivity.

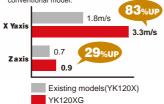
Tiny type SCARA model

YK120XG, YK150XG YK180XG, YK180X YK220X

■Arm length: 120mm to 220mm Maximum payload: 1kg



Using a completely beltless structure exclusively this class, even ultra-small model achieves the high rigidity and high accuracy. By increasing the maximum motor rpm, the maximum speed is improved remarkably when compared to the conventional model.



Medium type

YK500XGL/XG

Arm length: 500mm to 600mm Maximum payload : 5kg to 20kg



Medium type



Large type



Note: YK700XGL is a custom order model.
Please consult YAMAHA representative for details

Wall-mount / inverse model



Dust-proof & drip-proof model



Designed for applications in environment with water splash and dust (protection class equivalent to IP65).

• Please consult us for anti-droplet moisture protection for anything other than water. Note: YK700XGP/YK800XGP/YK1000XGP is a custom order model

Please consult YAMAHA representative for details.

30 Years of history

The first robot YAMAHA released was SCARA robot. Since that first SCARA robot called "CAME" was produced in 1979, some 30 years of SCARA robot innovations have been developed. These SCARA robots have undergone countless modifications in an ever-changing marketplace and amassed a hefty record of successful products making them an essential part of the YAMAHA robot lineup.

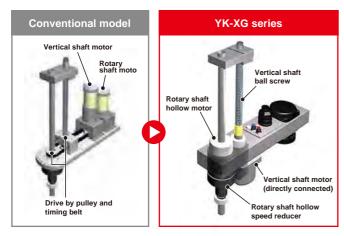


Internal structure designed for optimal operation



Completely beltless structure

A totally beltless structure was achieved by using a ZR axis direct coupling structure. This direct drive structure drastically reduces wasted motion. It also maintains high accuracy over a long period of time. It ensures maintenance-free usage for extended periods with no worries about belt breakage, stretching or deterioration with age (feature applies to all XG series models and the YK180X/YK220X).



Environmentally rugged resolver provides closed loop control

The position detector is a resolver. The resolver has a simple yet strong structure using not electronic components or elements so these features make the structure extremely tough in harsh environments with a low breakdown rate. The resolver structure has none of the detection problems that occur in other detectors such as optical encoders whose electronic components breakdown or suffer from moisture or oil that sticks to the disk. Moreover, mechanical specifications for both absolute and incremental are common to all controllers so one can switch to either absolute or incremental just by setting a parameter.

Also if the absolute battery is completely worn down, the SCARA can operate on incremental. In the unlikely event of trouble one can feel secure knowing that there will be no need to stop the production line. The backup circuit has been completely renovated and now has a backup period extending to 1 year.

Note: The resolver has a simple structure not using electronic components at all. It is highly resistant to low and high temperatures, impacts, electrical noise, dust particles, oil, etc. and is used in automobiles, trains, and airplanes.





Superior rotary axis inertia moment capacity

SCARA robot performance is not limited to just standard cycle time. Actual work situations include a diverse range of heavy work pieces as well as work with large offsets. Using a low R axis inertia moment in those cases will help drastically cut the cycle time. All YAMAHA SCARA robots have a speed reducer directly coupled to the tip of the rotating axis. The R axis produces an extremely high allowable inertia moment which delivers high speed operation compared to structures where positioning is usually done by a belt after decelerating.

YK120XG

(R axis allowable moment inertia: 0.1kgfcm²)

If the tip load weight is 1kg, it is possible to operate at about 100mm offset.



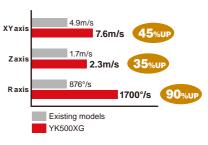
•R axis allowable inertia moment : Comparing YK120XG with competitor's models

Figure	s when using 1kg lo	ad Operation OK × Operation devia	tes from allowable range of catalog values	
Offset	Inertia	Operation		
(mm)	(kgfcm²)	YK120XG	A Corp.	
0	0.0039	0	0	
45	0.025	0	×	
97	0.1	0	×	

♦ R axis allowable inertia moment : YK120XG 0.1kgfcms²
A Corp. 0.0039kgfcms²

High speed

The standard cycle time is fast of course but the YAMAHA design also stresses cycle time in the actual usage region. A drastic improvement in maximum speed was made by changing the gear ratio and maximum motor rpm. This also resulted in a better cycle time during long distance movement.



Hollow shaft and tool flange options are selectable

Useful options include a hollow shaft for easy wiring to the tip tool and a tool flange for tool clamping.

Note: YK250XG/YK350XG/YK400XG/YK500XGL/YK600XGL





Hollow shaft option for easy routing of air tubes and harness wires

Tool flange option for easy mounting of a tool to the tip

Improved maintenance features

The covers on the YAMAHA SCARA robot YK-XG series can be removed from the front or upwards. The cover is separate from the cable so maintenance tasks are easy

On ordinary robots replacing the grease on the harmonic gear takes a great deal of time and trouble because the gear must be disassembled and position deviations might occur. On YAMAHA SCARA robots however the harmonic gear is the grease-sealed type so no grease replacement is needed (YK-500XG to YK1000XG).

Superior performance at low cost

YK-XR

Earlier models are provided at YAMAHA's lowest price without changing specifications

Features of wall-mount / inverse type Υκ-xgs

ani aliku s

Completely beltless structure ensures high rigidity.

As the conventional ceiling-mount type was changed to the wall-mount type, the flexibility of the system design is improved. This enables downsizing of the production equipment. Additionally, as the inverse type allowing upward operation is added to the lineup, the flexibility of the work direction becomes wide. Additionally, completely beltless structure achieves a maximum payload of 20kg and a R-axis allowable inertia moment of 1kgm²* that is the maximum level in this class. A large hand can also be installed. This robot is suitable for heavy load work.

Note : YK700XGS to YK1000XGS

Dust-proof and Drip-proof type

YK-XGP

Bellows improved dust/drip proofing capability

The conventional robot was renewed to a dust-proof and drip-proof type completely beltless structure that can be used in a work environment where water droplets or dust particles scatter.

Belt deterioration is eliminated and the robot is highly resistant to harsh environments. Additionally, using up/down bellows structure makes it possible to improve the dust-proof and drip-proof performance.

Note: YK250XGP to YK600XGLP

- •Equivalent to protection grade IP65(IEC60529)
- Dust-proof and drip-proof connector for user wiring is available as a standard.



YK-TW Series

YK350TW ORBIT TYPE SCARA ROBOT YK500TW

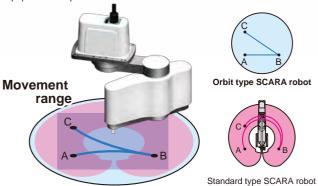
Quick selection table ▶▶ P19



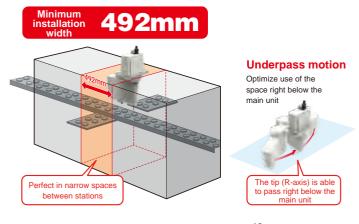
Superior Positioning Accuracy and High Speed Enables a smaller equipment footprint by eliminating the dead space at the center of the movement range.

YK-TW can move anywhere through the full **ф1000** mm^{*2} work envelope.

Featuring a ceiling-mount configuration with a wide arm rotation angle, the YK-TW can access any point within the full $\phi 1000\ mm$ downward range. This eliminates all motion-related restrictions with regard to pallet and conveyor placement operations, while dramatically reducing the equipment footprint.



Ideal for narrow space applications



Standard cycle time of 0.29 secs.*2

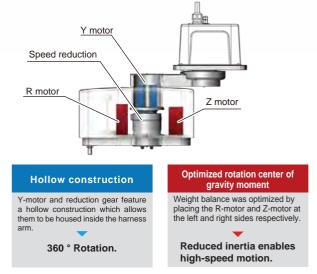
Y-axis (arm 2) passes beneath the X-axis (arm 1) and it has a horizontal articulated structure, allowing it to move along the optimal path between points. Moreover, the optimized weight balance of the internal components reduces the cycle time by 36 % as compared to previous models.



The standard cycle time for moving a 1-kg load horizontally 300 mm and up/down 25 mm is shortened by approximately 36 % compared to existing

YK-TW offers a repeated positioning accuracy of ± 0.01 mm^{*1} (XY axes).

Higher repeated posi t ioning accuracy than that of fered by a parallel-link robot. This was accomplished by optimizing the robot's weight balance through an extensive re-design of its internal construction. The lightweight yet highly rigid arm has also been fitted with optimally tuned motors to enable high accuracy positioning.



YK-TW offers both a lower profile and a smaller footprint.

YK-TW height is only 392 mm. This compact size enables more freedom in the equipment layout design.



YK-TW has a total height of only 392 mm, and weighs only 27 kg*2. **Lower inertia = Lighter frame**



An optional dedicated installation frame is available for the YK-TW. For details, contact a YAMAHA sales representative.

CLEAN ROOM Type

CLEAN ROBOTS

Quick selection table ▶▶ P19 -20

Class 10 rating sealed structure reduces particle generation, and air-intake efficiency improvement to establish both high cleanliness and high performance.



The Z-axis spline is covered with bellows made of materials with lower dust emission and other sliding parts are sealed completely. The harness is also completely built-in and the suction inside the robot is performed from the rear of the base to prevent dust emission.

Bellows on vertical axis improves reliability of the clean performance.

FLIP-XC

Clean room Single-axis robots

■ Stroke : 50 to 2050mm ■ Intake air : 15 to 90N /min ■ Cleanliness rating : CLASS 10 Note

■ Maximum payload : 120kg (Horizontal installation)



Clean room specifications of "FLIP-X series". An appropriate model suitable for the application can be selected from 14 models ranging from lightweight and compact model to large model with a maximum payload of 120 kg. A suction air joint is available as a standard, low dust emission grease is used, and stainless steel sheet with excellent durability is mounted on the slide table surface to achieve high cleanliness.

Completely beltless structure improves rigidity.

SSC

Clean room Single-axis robots (TRANSERVO)

■ Stroke: 50 to 800mm ■ Intake air: 15 to 80N /min ■ Cleanliness rating: CLASS 10

■ Maximum payload : 12kg (Horizontal installation)



Clean room specifications of "TRANSERVO series". Use of a newly developed vector control system with adoption of stepping motor makes it possible to achieve the functions and performances similar to the servomotor at a low cost

A suction air joint is available as a standard, low dust emission grease is used, and stainless steel sheet with excellent durability is mounted on the slide table surface to achieve high cleanliness.

Improved maintenance features

XY-XC

Clean room cartesian robots

Intake air : 60 to 90N /min

■ Cleanliness rating : CLASS 10 Note

■ Maximum payload : 20kg ■ Maximum speed : 1000mm/sec

Note: User cable D-Sub 25 pin connector 24 conductors, 0.3 sq

Note: User tube three 6 air tubes.



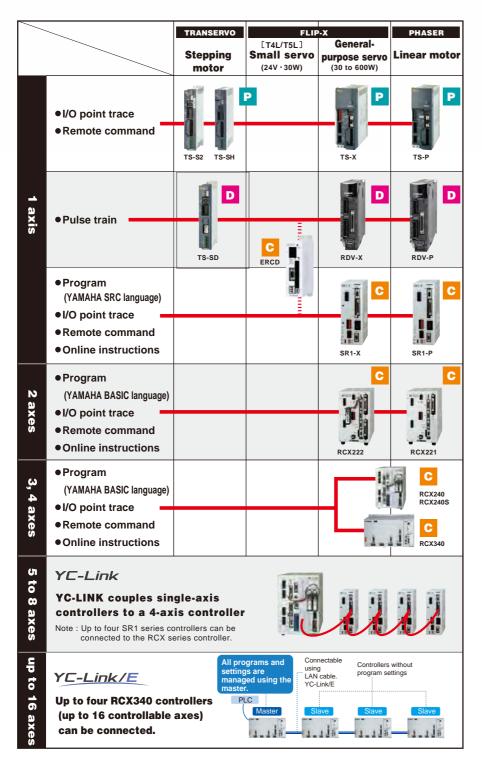
Clean room applicable type of "Cartesian robot". Use of stainless steel sheets with excellent durability makes it possible to design the opening at its minimum level. The robot is applicable to CLASS10 with less suction amount. Furthermore, as a super-high speed unit of the SCARA robot is used for the ZR-axis of SXYXC, the cycle time is greatly shortened.

ONTROLLERS

CONTROLLERS



Wide range of control systems to choose from. From single axis positioner to multi-axis comprehensive absolute controller covering DC Stepping Motor, AC Servo Motor, and Linear Motor.



Robot positioner

TS-S2 TS-SH

Simple operation only by specifying point number

The TS series are robot positioners that operate just by specifying a point No. and entering a START signal.These can do positioning or push operations without having to write a program. Speed changes can be made during movement by carrying out linked operation.

Robot driver



Pulse train input driver

for single-axis robot
As the operation with the robot language is omitted and the driver is dedicated to the pulse train into the automatic machine unit as a compact control unit.

Robot controllers



Diverse command methods

Select an optimal method from the different command methods including program operation, point trace, remote command, and nand. Program uses the YAMAHA SRC language resembling BASIC. Use it to execute a variety of operations ranging from simple tasks to I/O output and conditional branching, etc

Powerful support software

The low-cost and high-performance TS-Manager was newly developed for the TS series. This single software performs all operations such as point data settings, editing, backup and teaching tasks. It also comes loaded with real-time trace functions such as current values, speed, load factors, current values, and voltage values.







TS-Manager



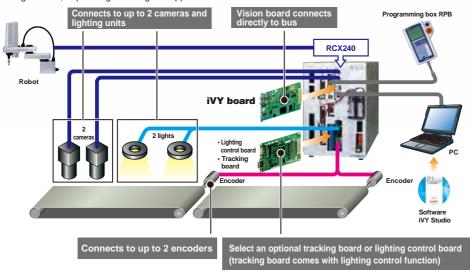
VY System

ROBOT VISION FOR THE RCX240

Simple "plug-and-play" set up with conveyor tracking features in one

iVY system layout

Gives you a ready-to-go robot controller equipped with an image processing function by just setting an iVY board in your 4-axis robot controller RCX240 or RCX240S. Putting "eyes" in your robot allows you to search and take workpieces, find deviations in workpiece position and make corrections even in the case of large errors, expanding the range of applications.

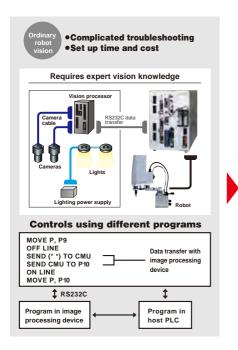




Seamlessly integrated vision system in robot controller

Other machine vision products on the market use different formats, so a coordinate conversion program had to be written into the controller.

The iVY system has an integrated controller so robot point data is stored in one easy step. Camera control and lighting control are handled by an integrated operation within the robot controller with an easy to understand operation that reduces the man-hours needed for equipment startup.





Super simple calibration (Coordinate matching alignment tasks)

Conventional equipment combining "image processing equipment + robot" requires an extreme amount of time and trouble due to the task of "calibration" that aligns the camera coordinates with the robot coordinates. On the iVY system however the operator only has to follow conversation-type instructions from the programming box so operation is simple and finishes in a short time.

The iVY system also automatically corrects these coordinates even if the robot installation position has changed during tasks such as clamping upward, clamping downward, clamping robot Z axis, and clamping the Scara robot Y arm.





VY2 System

ROBOT VISION FOR THE RCX340



A robot-integrated vision system means simplicity, high functionality, and reliability.

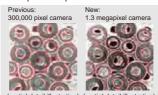
Ease of original iVY, with greatly improved performance.

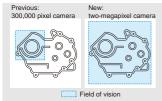
Supporting five-megapixel cameras *

(Choose from 300,000 pixel, 1.3 megapixel, 2 megapixel and 5 megapixel)

Detailed edge detection is possible even if workpieces are touching each other or have a complex shape

A single search allows detection even for a large workpiece, improving takt.

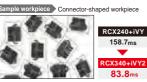




egapixel camera: Support is expected in March 2016

Approximately double the search speed (compared to previous model)

The search speed is approximately double that of the previous model. Even a large number of workpieces can be detected at high speed. This can be used for a wide variety of applications, including molded plastic parts or food items.



254 types can be registered

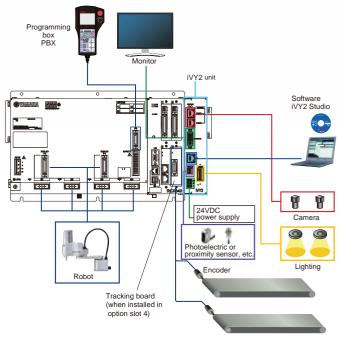


With monitor output

Monitor the search status while making calibration settings or during automatic opera-



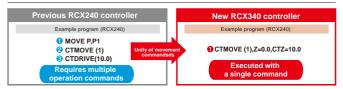
System configuration illustration iVY2



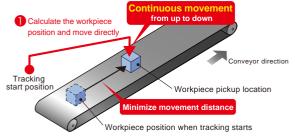
- The illustration above shows an example system with the tracking board and an iVY2 unit (when the lighting control board option is selected).
- Connections to the STD.DIO, ACIN, and SAFETY connectors are not shown in the above illustration.

Conveyor tracking capability up to 100 CPM.

The vision camera detects the position and orientation of parts on moving conveyor for pick & place application.

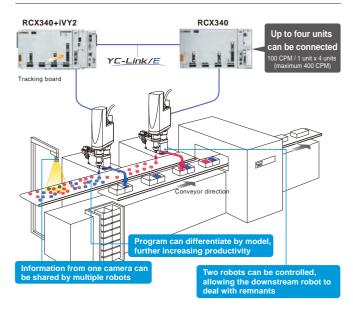


Move-up command, track workpiece command, and move-down command, in one.



Operating conditions: YK500XG / Payload mass 1 kg (total of tool and workpiece) / Horizontal movement 250 mm / Vertical movement 1 mm / Convever speed 100 mm/sec

Control multiple robots for additional increase in productivity.



RG Series

ELECTRIC GRIPPER

Quick selection table ▶▶ P19



Easy operation by YAMAHA's robot language.

Gripping power control

Adjustable in 1% increment from 30 to 100%

Measuring

Measures a workpiece by position detection.

Speed control

Adjustable in 1% ncrement from 20 to 100% for speed and 1 to 100% for acceleration.

Multi-point Control

Up to 10,000 points

Workpiece check function

Utilizes the HOLD output signal to check if the gripper fails to grip a workpiece or drops it, without using a sensor.

S type Single cam type



Screw type



W type Double cam type



Three fingers type



Electric gripper for high-precision gripping force, positioning, and speed control

Multi-point Control

needing frequent setup.

Pneumatic control

Stroke loss is produced.

YRG delivers gripping power control, speed and acceleration control, multi-point positioning, and measuring of workpieces, which have been difficult for air-driven devices. The YRG proves a flexible fit for a wide range of applications.

The finger position can be set to a desired position

corresponding to the workpiece size. This contrib-

utes to efficiency improvement of the line with

workpiece size and material mixed or the line

Electric control

produced due to optimal

Contributes

positioning accuracy.

Stroke loss is not

Gripping force control

The gripping force can be set in 1% increments. A fragile or deformable workpiece, such as glass or spring can also be gripped. The gripping force is constant even when the finger position is changed.

Controllable with a single

The gripper can be controlled with a single

controller. Since there's no need for interchange

with a PLC or other host device, setup and startup



controller

is dramatically simpler.



Combination with a vision system supports a wide range of applications

As the YRG series is combined with controller integrated robot vision "iVY2 System", the operations from the positioning using the camera to workpiece handling can be controlled in the batch mode using the RCX340 controller. Sophisticated systems can be easily configured.

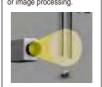
* Can also be used with the RCX240 controller

Workpiece presence check function

The electric gripper outputs the HOLD signal. Missing workpiece gripping and workpiece drop during transfer can be checked. No external sensor is needed.

Pneumatic control

Workpiece miss-gripping or drop is judged by the sensor or image processing.



Electric control

Workpiece drop can be judged. No external sensor is needed.





Y A Series

VERTICALLY ARTICULATED ROBOTS

Quick selection table ▶▶ P21

6-axis





Increase productivity Ideal for constructing compact cells, moving and assembling small parts, or inspection processes.

6-axis



High-speed operation reduces cycle time

Thanks to high-speed, low-inertia AC servo motors, an arm designed for light weight, and the latest control technology, these robots achieve an operating speed that is best in their class. From supply, assembly, inspection, and packing to palletization, all applications can enjoy shorter cycle time and improved productivity.

Workpieces with a high wrist load are also supported

With a wrist section that has the highest allowable moment of inertia in its class, these robots can support jobs involving a high wrist load, or simultaneous handling of multiple workpieces.

erence checking

Dramatically reduce line setup time with a simulator

We provide software that lets you use 3D CAD data to construct a production facility in virtual space in a personal computer, and easily perform engineering tasks such creating programs and checking for robot interference.

Teaching can be performed even before the actual production line is completed, dramatically reducing line startup time.

* Optional support

7-axis



Reduced space system layouts

Since these robots can be installed close to workpieces or other equipment, you can reduce the space required for your production facility.

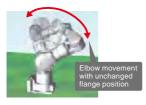
By locating multiple robots close to each other, processing can be integrated and shortened.

Access the workpiece from allows sophisticated the opposite side or from below

Rotation of the seventh axis enables flexible movement with the same freedom of motion as a human arm, allowing the workpiece to be accessed from the opposite side or from below. This allows the robot to enter narrow locations that a person could not fit in, or to approach the workpiece in a way that avoids obstructions, giving you more freedom to design the layout for shorter cycle time and reduced space.

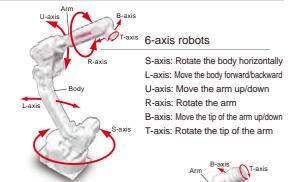
"Elbow movement" unique to 7-axis models allows optimal posture to be maintained

The 7-axis U-type robots allow "elbow movement," changing only the elbow angle without affecting the position or posture of the tool. This permits operation to avoid nearby obstructions.



7-axis





Free arm movement further boosts productivity.

7-axis robots

S-axis: Rotate the body horizontally Body L-axis: Move the body forward/backward

E-axis: Twist the arm

U-axis: Move the arm up/down R-axis: Rotate the arm

B-axis: Move the tip of the arm up/down

T-axis: Rotate the tip of the arm





	YAC100 Controller Specifications
Configuration	Standard: IP20 (open structure), Option: IP54 (dustproof housing)
Dimensions	470 (W)×420 (D)×200 (H) mm (Protrusions are not included.)
Mass	20 kg
Cooling System	Direct cooling
Ambient Temperature	During operation: 0°C to +40°C During storage: -10°C to +60°C
Relative Humidity	90% max. (non-condensing)
Power Supply *	Single-phase 200/230 VAC (+10% to -15%), 50/60 Hz
rower Supply	Three-phase 200/220 VAC (+10% to -15%), 50/60 Hz
Grounding	Grounding resistance: 100 Ω or less
	Specialized signals: 10 inputs and 1 output
Digital I/Os	General signals : 28 inputs and 28 outputs
	Max. I/O (optional): 1,024 inputs and 1,024 outputs
Positioning System	By serial encoder
	JOB: 10,000 steps, 1,000 instructions
Programming Capacity	CIO ladder: 1,500 steps
Expansion Slots	MP2000 bus x 5 slots
LAN (Connection to Host)	1 (10BASE-T/100BASE-TX)
Interface	RS-232C: 1ch
Control Method	Software servo control
D: 11.11	Six axes for robots. Two more axes can be added as external axes
Drive Units	(Can be installed in the controller.)
Painting Color	Munsell notation 5Y7/1 (reference value)